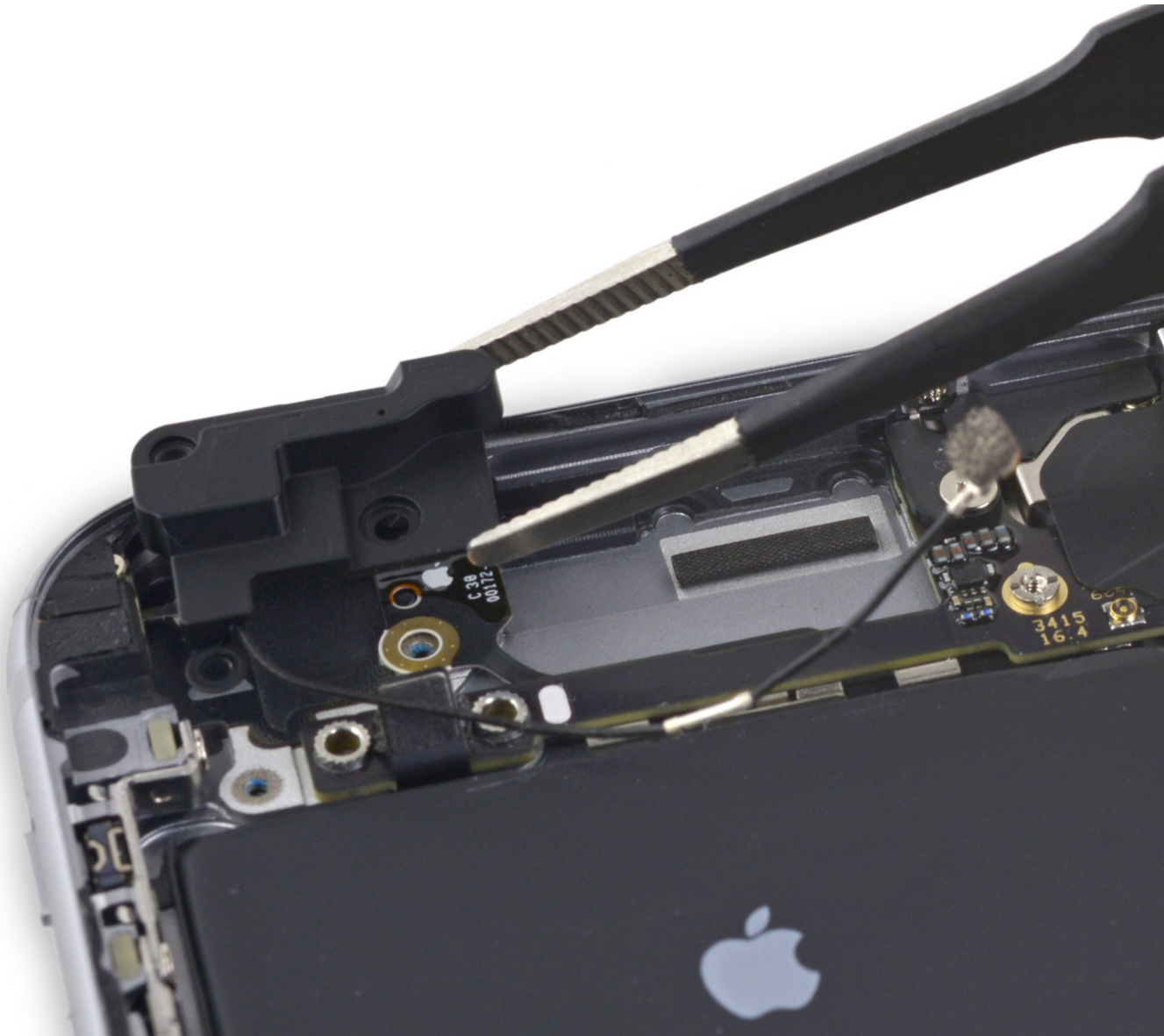




iPhone 6s Plus Top Left Wi-Fi Antenna Replacement

Replace the top left Wi-Fi antenna in your iPhone 6s Plus.

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INTRODUCTION

Follow the steps in this guide to replace the top left antenna in your iPhone 6s Plus.



TOOLS:

- [P2 Pentalobe Screwdriver iPhone](#) (1)
- [Suction Handle](#) (1)
- [Spudger](#) (1)
- [Tweezers](#) (1)
- [Phillips #000 Screwdriver](#) (1)
- [iFixit Opening Tools](#) (1)




PARTS:

- [iPhone 6s Plus Top Left Wi-Fi Antenna](#) (1)

Step 1 — Pentalobe Screws




 Before disassembling your iPhone, discharge the battery below 25%. A charged lithium-ion battery can catch fire and/or explode if accidentally punctured.

- Power off your iPhone before beginning disassembly.
- Remove the two 3.4 mm Pentalobe screws on either side of the Lightning port.

Step 2 — Opening Procedure




 Opening the display on the 6s Plus separates a thin strip of adhesive around the perimeter of the display. If you prefer to replace the adhesive, have a set of new adhesive strips ready before you continue. It's possible to complete the repair without replacing the adhesive, and you probably won't notice any difference in functionality.

- Apply a suction cup to the lower left corner of the display assembly.

Step 3



- Pull up on the suction cup with firm, constant pressure to create a slight gap between the front panel and rear case.

 Pulling too hard may damage the display assembly. Apply just enough pressure to create a small gap between the display assembly and the rear case.

Step 4



- The safest place to pry from is the notch in the front panel above the headphone jack.
- While still maintaining pressure on the suction cup, insert the flat tip of a spudger into the gap, directly above the headphone jack.

Step 5



- Twist the spudger to widen the gap between the front panel and the rear case.

Step 6



- While firmly pulling up on the suction cup, slide the edge of the spudger under the bottom left corner of the display.

Step 7



- Slide the tip of the spudger up the left side of the phone, between the front panel and the rear case.

Step 8




- Insert the flat tip of the spudger under the right edge of the display.
- Slide the spudger up the right side.

Step 9



- Use a plastic opening tool to hold down the rear case while pulling up the suction cup to open the phone.

 Do **not** remove the display completely, or you will damage the data cables connecting the display near the top edge of the iPhone.



Step 10



- Pull up on the small nub on the suction cup to remove it from the display.

Step 11



- Gently grasp the display assembly and lift it up to open the phone, using the clips at the top of the front panel as a hinge.
 - Open the display to about a 90° angle, and lean it against something to keep it propped up while you're working on the phone.
-  Don't open the display more than 90°—it is still connected to the top of the phone by the display, digitizer, and front camera cables which can tear easily.
- Add a rubber band to keep the display securely in place while you work. This prevents undue strain on the display cables.
-  In a pinch, you can use an unopened canned beverage to support the display.

Step 12 — Battery Connector



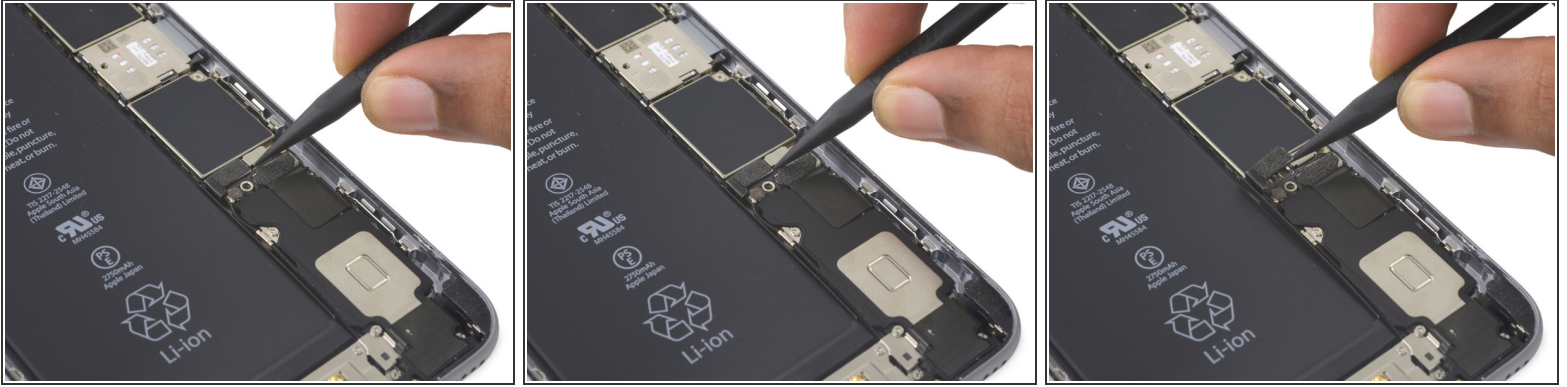
- Remove the following Phillips screws securing the battery connector bracket to the logic board:
 - One 2.9 mm screw
 - One 2.3 mm screw

Step 13



- Remove the battery connector bracket.

Step 14



- Use the pointed tip of the spudger to disconnect the battery connector from the logic board.

Step 15



- Bend the connector back to ensure it doesn't make contact and power the iPhone on while you're working on it.

Step 16 — Display Assembly



- Remove the following Phillips screws:
 - Three 1.3 mm screws
 - One 1.6 mm screw
 - One 3.0 mm screw
- ☑ During reassembly, it's critical to place this 3.0 mm screw in the top-right corner of the bracket. Placing it anywhere else may damage the logic board.


Step 17



- Remove the display cable bracket.

Step 18



 Be careful to only pry up on the connector itself and not the socket on the logic board.

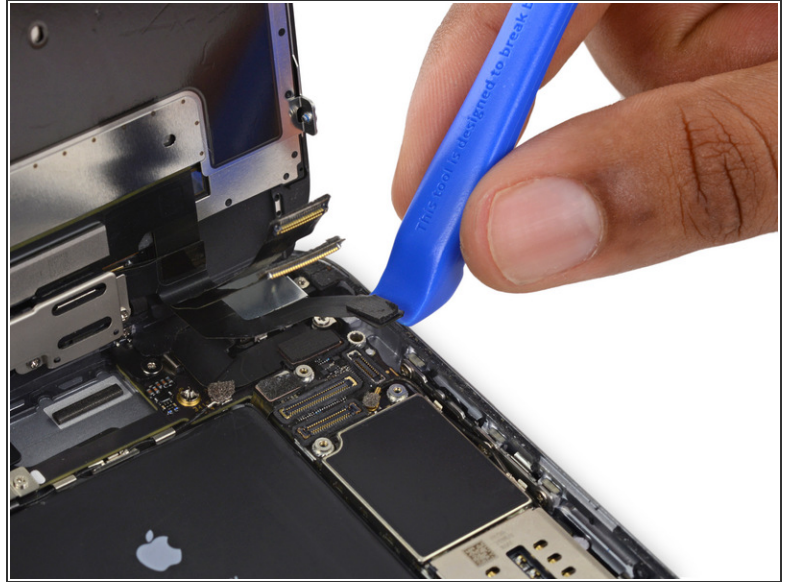
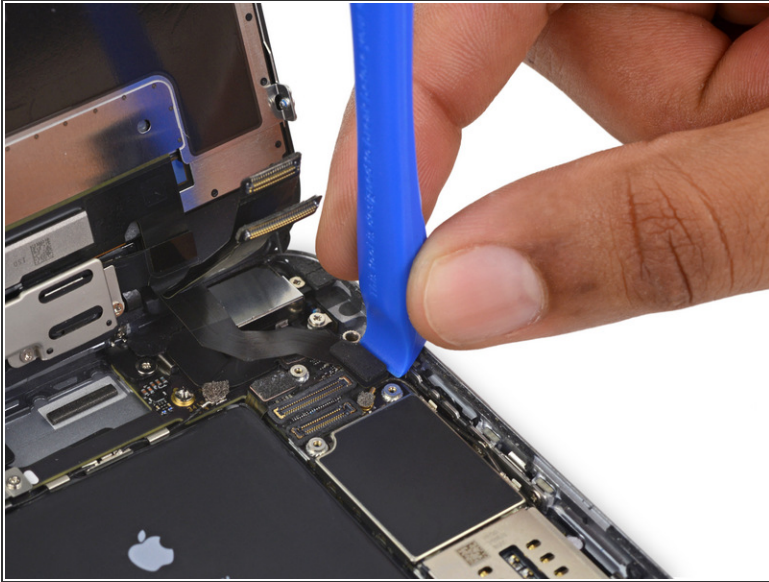
- Use a plastic opening tool to disconnect the front-facing camera and sensor cable connector.

Step 19



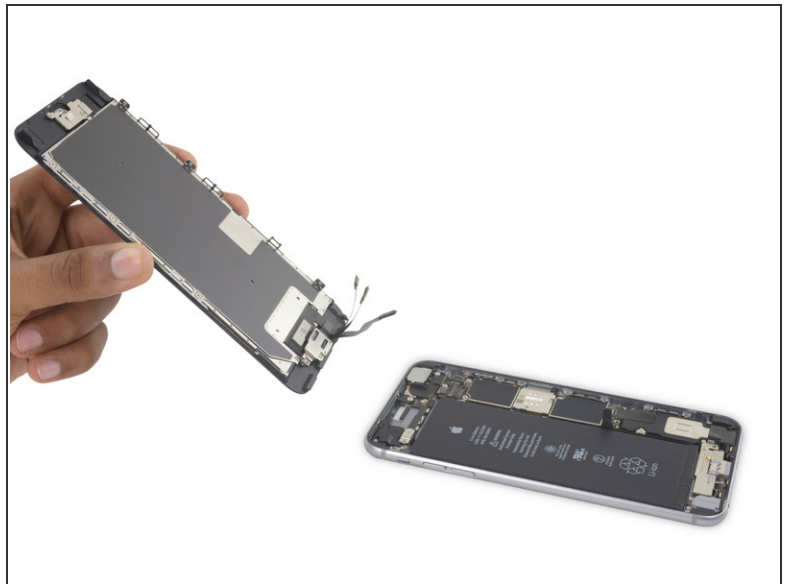
- Use a plastic opening tool to disconnect the digitizer cable by prying it straight up from its socket on the logic board.
- ☑ When reconnecting the digitizer cable, **do not press the center of the connector**. Press one end of the connector, then press the opposite end. Pressing in the center of the connector can bend the component and cause digitizer damage.

Step 20



- Use a plastic opening tool to disconnect the display data cable by prying it straight up from its socket on the logic board.

Step 21



- Remove the display assembly.
- ☑ During reassembly, pause here if you wish to [replace the adhesive around the edges of the display](#).

Step 22 — Top left Wi-Fi Antenna



- Use the pointed end of a spudger to disconnect the top left antenna cable from the logic board.

Step 23



- Remove the sticker covering the third screw securing the top left antenna to the rear case.

Step 24



- Remove the following five Phillips screws:
 - Three 2.7 mm screws
 - One 1.3 mm screw
 - One 1.7 mm screw

Step 25



- Remove the audio control cable bracket.

Step 26



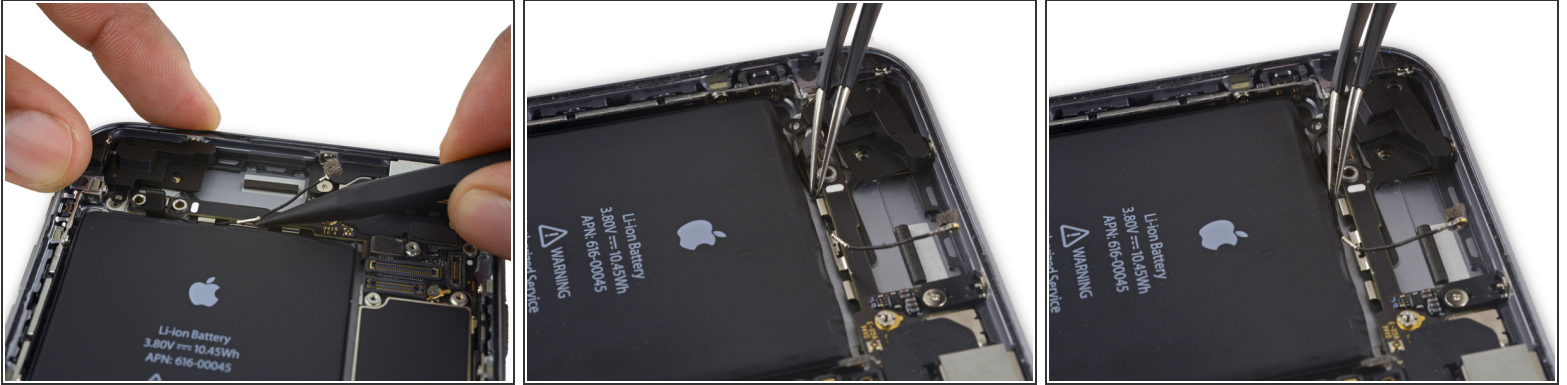
- Disconnect the audio control flex cable.

Step 27



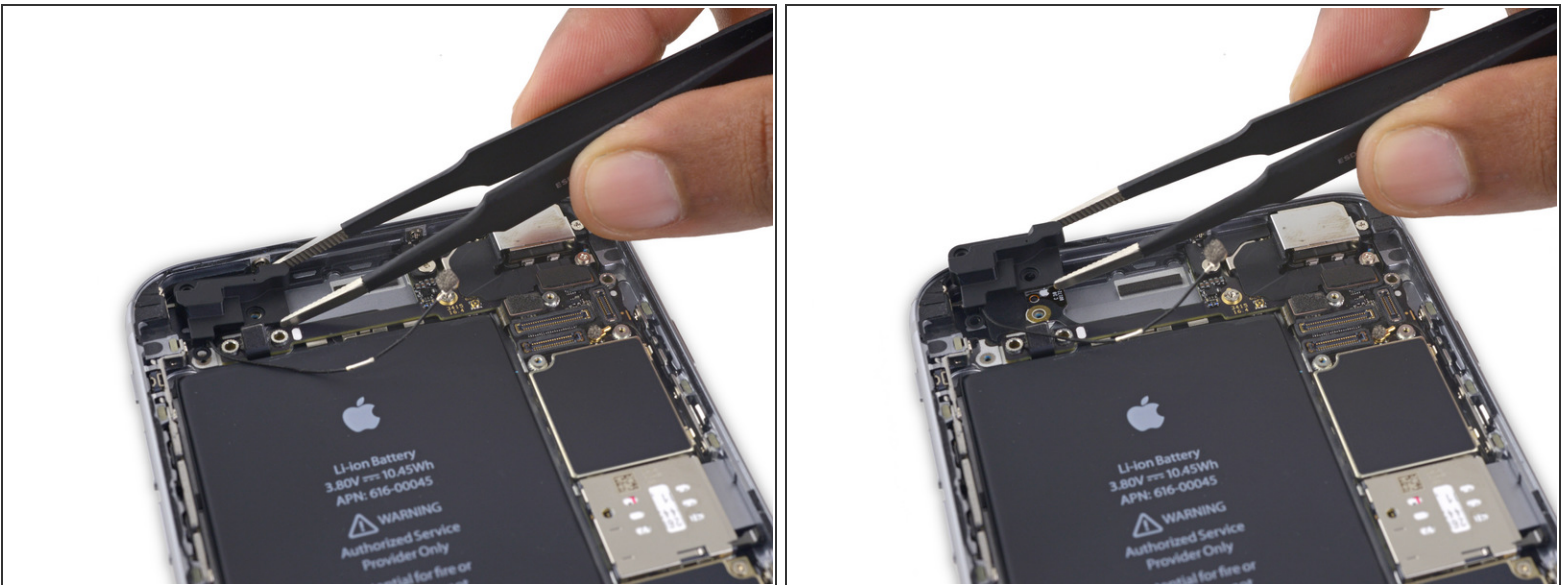
- Use the pointed end of a spudger to gently nudge the top left antenna cable out from under the rightmost clip on the logic board.

Step 28



- Continue derouting the top left antenna cable from the second and third logic board clips.
- ⚠ Do not pull the cable out of the center clip, as it will tear easily. Instead, use the pointed tip of a spudger to gently pry it from the clip.
- 📌 In order for the cable to reach its socket on the logic board, you must route it between the logic board and the audio control cable bracket, and underneath the audio control flex cable.

Step 29



- Remove the top left antenna.

To reassemble your device, follow these instructions in reverse order.

